

General Trade Customs

EPSMA (European Pressure Sensitive Manufacture Association)

ROLLS

Length:	Tolerance
Paper	± 1%
Synthetics	± 1%

Supply Quantity: (over/under)

	Slit / Non Slit
Standard products	± 10%
As above and/or	± 15%
Non standard products	± 20%
Orders less than 3000 m ²	± 20%

Width: Master rolls

(Jumbo/edited)	± 2 mm
800-2000 mm	± 5%
(Jumbo unedited)	
Width: Slit rolls	
Minimum slitting width	
100 mm	± 1 mm

Adhesive patterns:

Width	± 2 mm
Longitudinal tolerance	
Unedited rolls	± 5 mm
Longitudinal tolerances	
Slit rolls	± 2 mm

No of splices:

Extruded & Cast films	Max 3-4
Standard Paper materials:	
1000	Max 1
2000	Max 2
3000	Max 3
4000	Max 3
5000	Max 4

For non standard material add one splice to above

Scandstick net width program: 2000, 4000 lm.

Product information might change without prior notice.

OFFICE PRODUCTS (A4)

Length:	Tolerance
Paper	± 2%
Scorelines patterns	± 2 mm
Width: Slit rolls	
Minimum slitting width 125 mm	± 2 mm

Important

All office materials has to be edge trimmed during conversion.

We cannot guarantee the edge quality, minimum 10 mm shall be added to the final product format.

PACKAGING

Regulations

The Packaging (Essential Requirements) Regulations 1998 (S.I.1998 No 1165) implement the single market provisions of the European Community Directive on Packaging and Packaging Waste (94/62/EC).

Packaging must be minimal subject to safety, hygiene and acceptance for the packed product and the consumer. Noxious or hazardous substances in packaging must be minimised in emissions, ash or leach ate from incineration or landfill.

Packaging must be recoverable through at least one of : material recycling incineration with energy recovery, composting or biodegradation.

Packaging may be reusable.

STORING CONDITIONS

Store at 18-23°C, at 50-55% relative humidity.

Condition paper at print room temperature for 24 hours, before processing.

Store in flexible plastic packaging and seal to protect from dust and damp.

Reseal partly used reels in flexible plastic packaging.

Store away from direct sunlight and heating sources.

Use a "first in, first out " stock rotation system.

Store reels of unconverted laminate and printed labels in a chimney stack fashion.

Protect the bottom reel of a stack from damage underneath.

Roll label materials should be interleaved. Re-use interleaving and cover stack if the reels are moved.

Do not use core clamping mechanical roll turners and lifts on roll label materials if the winding is loose (be particularly careful with soft adhesives or products with other length: Non net width or out of full deckle. A high adhesive coatweight).

Unless well supported with a strong core, do not hang reels on pegs or stack them so the core is distorted.

Do not stand on or rest heavy objects on reel edges.



Welcome to Scandstick

We are a leading European laminator of self-adhesive on-roll products. Our factories are located in Helsingborg in Sweden

Our product portfolio encompasses a wide range of face materials including, paper, films, thermal, thermal transfer, tags and linerless.

Scandstick is a family owned business whose ethos is traditional values and personal service and we strive continually to improve for the benefit of our customers and partners.

SO LET'S STICK TOGETHER

Telephone numbers: SE +46 (0)42 25 00 50



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